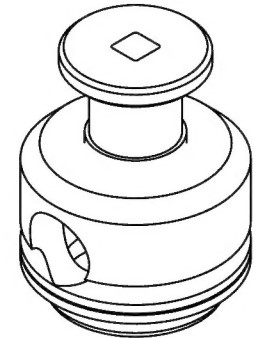
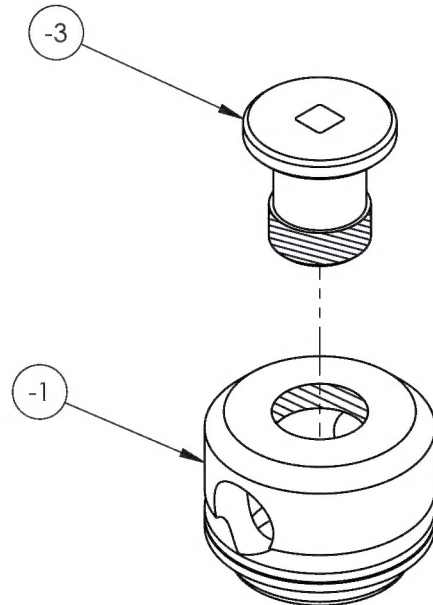


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	7/6/2017	SM	JAG



UNDER REVIEW
ECR: ECR 450

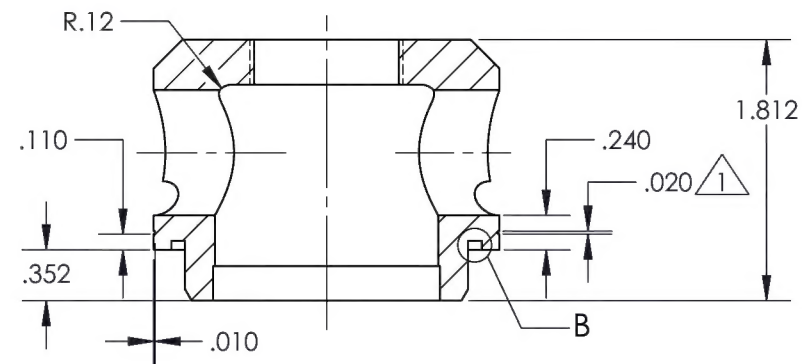
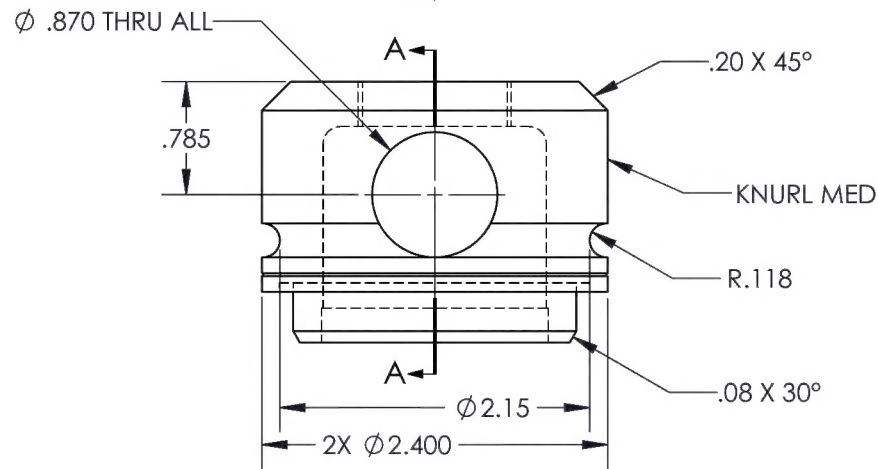
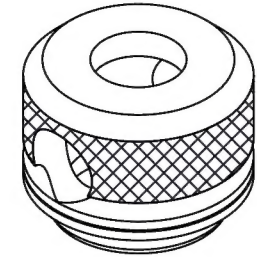
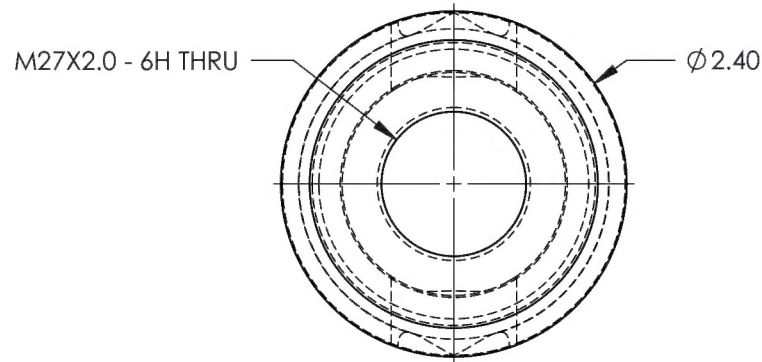
NOTES:
REF. AIRBUS T/N: 117-3002W2.

DART AEROSPACE	
TITLE PRESSING IN TOOL	
DWG NO. RBE117-30002W2	REV 1
MAT'L _____ HEAT TREAT _____ FINISH _____ SPEC _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: SM 06/26/2017	
CHECKED: DD 06/26/2017	
OPPS APPR: AA 06/27/2017	
QA APPR: JL 06/28/2017	
APPROVED: JAG 07/06/2017	
SCALE 1:2	DATE 6/26/2017
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RECEPTICLE	S.S. 303		2
			-3	1	THRUST SPINDLE	S.S. 303		3

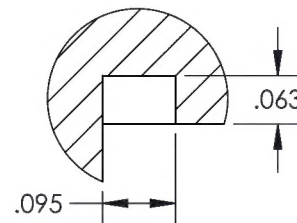
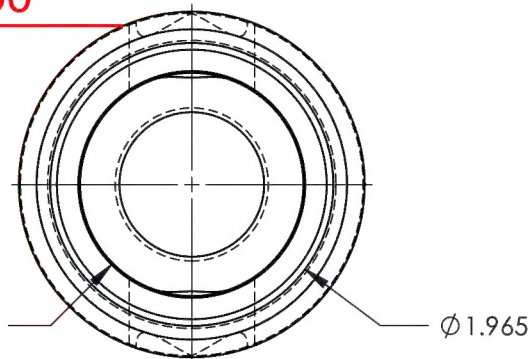
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



SECTION A-A

UNDER REVIEW
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DETAIL B
SCALE 4 : 1

(1)

RECEPTICLE

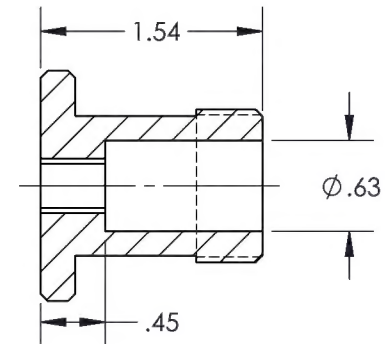
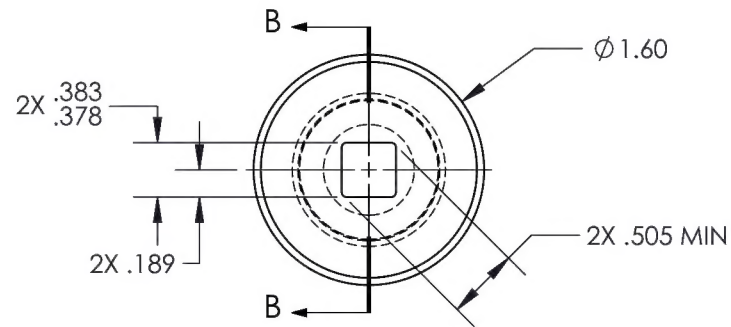
NOTE:

1 FILL GROOVE WITH RED PAINT.

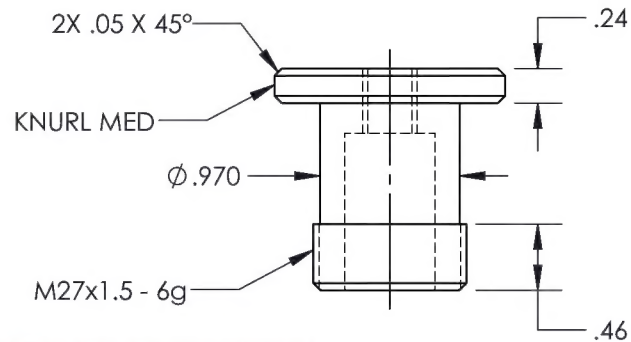
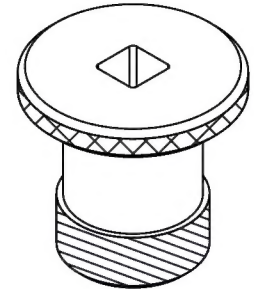
DART AEROSPACE	
TITLE PRESSING IN TOOL	
DWG NO. RBE117-30002W2-1	REV 1
MAT'L S.S. 303 HEAT TREAT FINISH SPEC	
DRAWN BY: SM 06/26/2017 CHECKED: DD 06/26/2017 OPPTS APPR: AA 06/27/2017 QA APPR: JL 06/28/2017 APPROVED: JAG 07/06/2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL BK117, B0 105LS	
SCALE 3:4	DATE 6/26/2017
SHEET 2 OF 3	

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			APPROVED



SECTION B-B



UNDER REVIEW
ECR: ECR 450

③

THRUST SPINDLE

DART AEROSPACE	
TITLE PRESSING IN TOOL	
DWG NO. RBE117-30002W2-3	REV 1
MAT'L S.S. 303 HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: SM 06/26/2017	USED ON MODEL
CHECKED: DD 06/26/2017	BK 117, B0 105LS
OPPS APPR: AA 06/27/2017	
QA APPR: JL 06/28/2017	
APPROVED: JAG 07/06/2017	
SCALE 3:4	DATE 6/26/2017
SHEET 3 OF 3	